



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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split

RBT400214
Job Sheet 188479-A



Part No: RBT400214

Job Qty: 1 ea

Part Name: Trim Tab Bending Gauge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/11/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBT400214 Rev. 7 IPP Rev. A 18.06.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	QC	1 pcs		1/11/19	0.00	0.00	QC5		
120	Packaging	1 pcs		1/11/19	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea		1/11/19	0.00	0.00	QC21		

Part Op
Descriptions: 120 - IDENTIFY AND STOCK

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 1/14/19 8:26 AM dart.lacelle.linda

SCRAP

P.T.O.



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RBT400214
Job Sheet 188479



007425
Part No: RBT400214

Job Qty: 2 ea

Part Name: Trim Tab Bending Gauge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/11/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBT400214 Rev. 7 IPP Rev. A 18.06.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Small Fab-4		MLO. NCC DAS JAN 11 2019 68 9-89
100	Small Fab	2 pcs	1/11/19	1/11/19	0.00	1.00	Small Fab-9		
110	QC	2 pcs	1/11/19	1/11/19	0.00	0.00	QC5		
120	Packaging	2 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-2		
130	QC21-FG	2 Ea	1/11/19	1/11/19	0.00	0.00	QC21		

Part Op 100 - Assemble Per Drawing; 1-Cut -13 and -19 tape as per DWG. 2-APPLY -19 TAPE FOR SPRING CLIP TO -5
Descriptions: SPRING CLIP & -13 TAPE STOP TO -1 FRAME WELDMENT. 3-RIVET -3 DOUBLER & -5 SPRING CLIP TO -1 FRAME WELDMENT.

120 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
93878A146	Self Threading Pan Head Screw	6 Ea (3 ea)	90-Start up Operation	5032755
AN960-6	Flat Washer SEE PART NAS1149FN632P	6 Ea (3 ea)	90-Start up Operation	Fm137391
RBT400214-1	Frame Weld Mount	2 Ea (1 ea)	90-Start up Operation	5134846
RBT400214-17	Bearing 3/8 X 3/4" Black Nylon Or Delrin	6 Ea (3 ea)	90-Start up Operation	5108680
RBT400214-3	Doubler	2 pcs (1 ea)	90-Start up Operation	5098828
RBT400214-5	Spring Clip	2 Ea (1 ea)	90-Start up Operation	5098823
76475A92	Low-Friction Surface-Protection Tape w/Teflon PTFE, Extra-Tough, 2" Wide x 0.022" Thick x 3' Long	.3320 ft (.166 ea)	90-Start up Operation	5131321
MS20470AD4-6	Rivet, Universal Head	8 Ea (4 ea)	90-Start up Operation	Fm133077-50

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	76475A92	0	14	0
	93878A146	6	83	0
	AN960-6	6	500	0
	MS20470AD4-6	8	922	0
	RBT400214-1	2	8	0
	RBT400214-17	6	10	0
	RBT400214-3	2	12	0
	RBT400214-5	2	12	0
Part Specifications				
Specifications could not be found.				

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Container No: S143827



Part: RBT400214

Job No: 188479

Serial No/Batch: S143827

Revision: 7

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/10/19

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>188479-A</u> Part No. <u>RBT400214</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☒</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☒	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Date : <u>JAN 14 2019</u>		Step #: <u>110</u>		QTY Effective : <u>1</u>		MRB (QSI042) Approval																																																																	
Description Work Order Deviation				Disposition		<u>1519-01-14</u> Completed By <u>68</u> <u>9-89</u> <u>JAN 14 2019</u> Lead hand / Supervisor Approval Verification <u>PD</u> <u>JAN 14 2019</u> QC / QA Coordinator Approval <u>68</u> <u>9-89</u> <u>JAN 14 2019</u>																																																																	
<u>- PART SENT BACK TO SMALL FAB TO HAVE RIVET REPLACED, BODY ATTACHMENT SPLIT WHEN RIVET WAS CRUSHED.</u>				<u>SCRAP PART.</u>																																																																			
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